

## OK Autrod 12.24

Mo-alloyed, copper-coated wire for Submerged Arc Welding. For creep resistant steels (0,5% Mo), structural steels, ship building steels, pressure vessel steels, pipeline steels up to X70, etc.

<b>Classifications</b>	SFA/AWS A5.23 : EA2 EN ISO 14171-A : S2Mo EN ISO 24598-A : S S Mo
<b>Approvals</b>	CE : EN 13479 DB : 52.039.06 VdTÜV : 12103 NAKS/HAKC : 2.0-5.0 mm

Typical Wire Composition %			
C	Mn	Si	Mo
0.09	1.08	0.14	0.48