

OK Autrod 12.20

Copper-coated, unalloyed wire for Submerged Arc and Electroslag Welding. Suitable in combination with most fluxes. For structural steels, ship building steels, pressure vessel steels, fine grained steels, etc.

Classifications	SFA/AWS A5.17 : EM12 EN ISO 14171-A : S2
Approvals	CE : EN 13479 DB : 52.039.02 NAKS/HAKC : 3.0 - 4.0 mm VdTÜV : 12103

Typical Wire Composition %		
C	Mn	Si
0.10	1.06	0.07